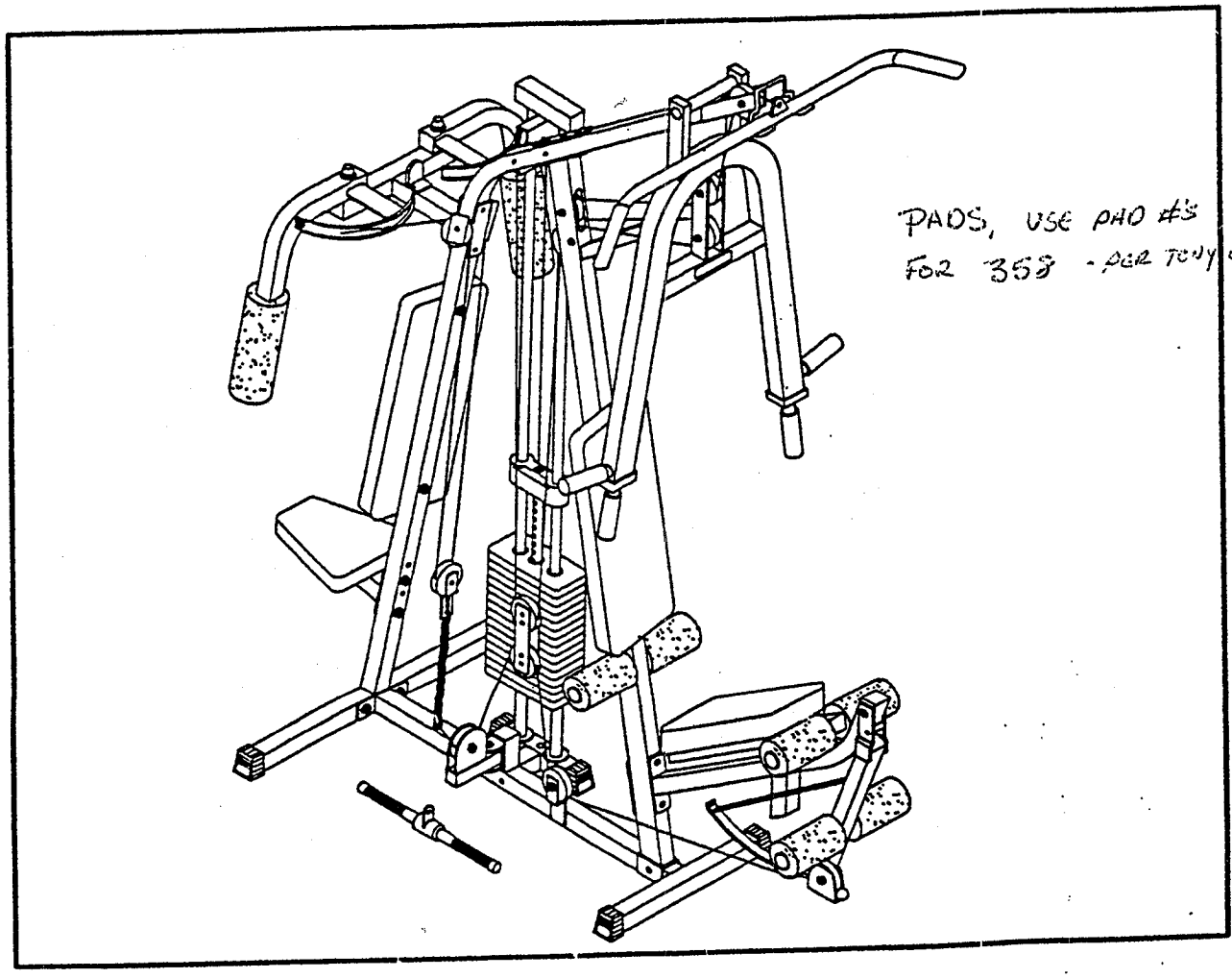
PARABODY

Strength Building Gear

Taiwan

350 HOME GYM



PADS, USE PAD #3
FOR 353 - PER TONY W.

PRODUCT ASSEMBLY INSTRUCTIONS SHEETS

REVISION B

350 HOME GYM ASSEMBLY INSTRUCTIONS

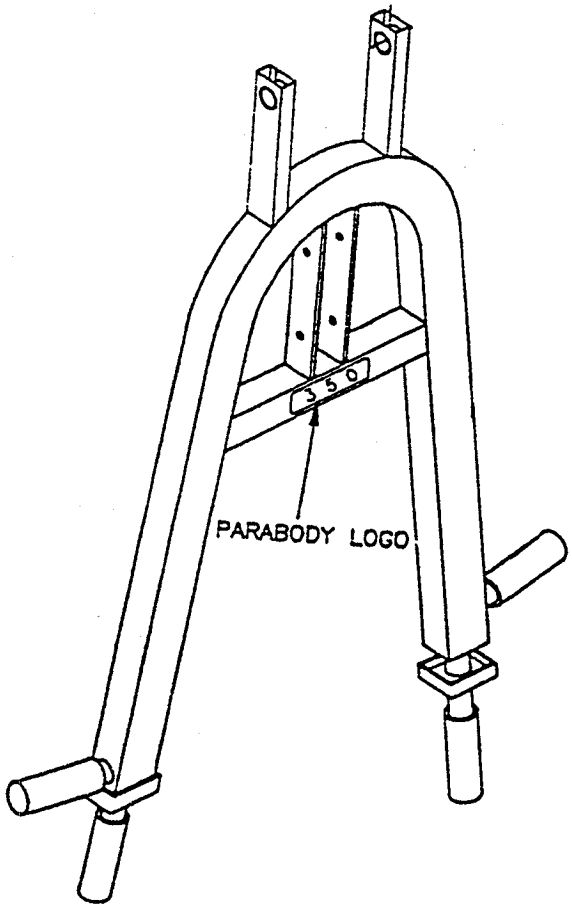
SORT AND COUNT ALL PARTS BEFORE BEGINNING ASSEMBLY

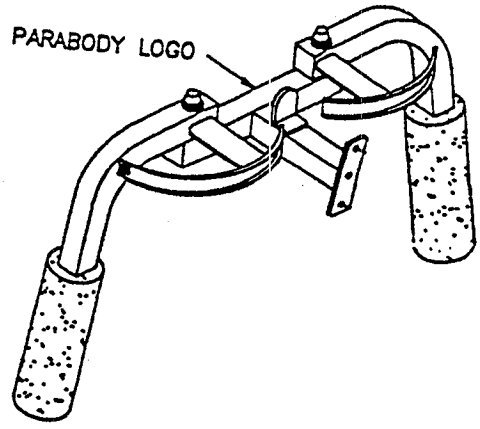
WELDMENTS/PARTS:

ITEM	NAME/DESCRIPTION	QTY
1.	WEIGHT STACK SUPPORT BASE (64909)	1
3.	BACK PLATE (64917)	3
4.	WEIGHT STACK SPACER (64901)	2
5.	LOW ROW SWIVEL BRACKET (64921)	1
6.	WEIGHT PLATE BUSHING (62245)	30
7.	10# WEIGHT PLATE (62145)	15
8.	BACK/SEAT SUPPORT (64906)	1
9.	MAIN UPRIGHT TOP SECTION ASSEMBLY (64908)	1
10.	MAIN UPRIGHT BOTTOM SECTION ASSEMBLY (64913)	1
11.	GUIDE ROD (64925)	2
12.	HEAD PLATE (62230)	1
13.	SELECT CENTER SHAFT (62660)	1
89.	3/8" X 1-1/2" HEX BOLT	1
90.	3/8" LOCK WASHER	1
14.	TOP SOCKET ASSEMBLY (64902)	1
15.	SEAT TUBE (64912)	1
16.	ADJUSTABLE SEAT SUPPORT (64905)	1
17.	LEG CURL ARM ASSEMBLY (64904)	1
18.	LOW ROW BAR (64926)	1
19.	ROLLER PAD SHAFT (64918)	3
20.	PRESS ARM (64907)	1
21.	PIVOT SHAFT (64920)	1
81.	5/16" X 1/4" SET SCREW	2
22.	LAT BAR (64910)	1
23.	BEARING HOUSING (64903)	1
24.	PULLEY BRACKET SUPPORT (64932)	1
25.	PEC DEC ARM RIGHT (64915)	1
26.	PEC DEC ARM LEFT (64914)	1
27.	PEC DEC SEAT TUBE (64911)	1
28.	FLOATING PULLEY BRACKET (64900)	1
29.	PULLEY/PLATE CONNECTOR (64916)	2
31.	CABLE RETAINING CLIP (64919)	3
32.	SEAT PAD (64927)	1
33	BACK PAD (64928)	1
34.	PEC DEC BACK PAD (64929)	2
35.	PEC DEC SEAT PAD (64930)	1
36.	12" ROLLER PAD (61762)	2
37.	PEC DEC CABLE (64922)	1
38.	PRIMARY CABLE (64923)	1
39.	SECONDARY CABLE (64924)	1
40.	4-1/2" PULLEY (3116101)	8
41	3-1/2" PULLEY (3116201)	6
43	SNAP LINK (3103801)	5
44	CHAIN	2

WELDMENTS/PARTS: continued

ITEM	NAME/DESCRIPTION	QTY
47.	TRICEP STRAP	1
48.	ANKLE STRAP	1
49.	GRIP 5" PRESS ARM	4
50.	GRIP 8" LAT BAR	2
51.	1" ROUND END CAP	2
52.	WEIGHT STACK CUSHION	2
53.	1-1/2" BUMPER	1
54.	2" BUMPER	1
55.	PEC DEC BUMPER	1
56	OUTER END CAP	6
57.	1-1/2" SQ. END CAP	2
58.	2" SQ. END CAP	16
60.	1" X 2" RECTANGULAR END CAP	2
61.	HOLLOW END CAP	2
62.	WEIGHT STACK LABEL	1
63.	MUSHROOM CAP	6
64.	LAT BAR HOOK COVER	2
65.	TOP SOCKET BUSHING	2
66.	PLASTIC CAP	2
67.	7" ROLLER PAD	6





THANK YOU

FOR PURCHASING THE *350 HOME GYM*. PLEASE SAVE THESE ASSEMBLY INSTRUCTIONS FOR YOUR PERSONAL REFERENCE, AND ADDITIONAL SERVICE INFORMATION.

IMPORTANT

- THE *350 HOME GYM* MUST BE ASSEMBLED ON A FLAT, LEVEL SURFACE TO ASSURE ITS PROPER FUNCTION.
- PARABODY STRONGLY RECOMMENDS THAT THIS PRODUCT BE ASSEMBLED BY TWO PEOPLE TO AVOID POSSIBLE INJURY.
- IF YOU EXPERIENCE ANY PROBLEM WITH THE ASSEMBLY OF THIS PRODUCT, PLEASE CONTACT YOUR DEALER OR YOUR PARABODY CUSTOMER SERVICE REPRESENTATIVE AT: 1-800-328-9714
- THE INSTRUCTIONS FOR THIS ASSEMBLY ARE TO BE USED WITH THE ENCLOSED ASSEMBLY DRAWINGS.
- KEEP ALL FRAME CONNECTIONS LOOSE UNTIL INSTRUCTED IN THE ASSEMBLY STEP SEQUENCES TO SECURELY TIGHTEN
- TOOLS REQUIRED: RATCHET, 3/4 SOCKET or WRENCH, 9/16 SOCKET or WRENCH ADJUSTABLE WRENCH, 5/32 ALLEN WRENCH, and RUBBER MALLET or HAMMER

350 HOME GYM ASSEMBLY INSTRUCTIONS

REFER TO ASSEMBLY DRAWING #1 FOR STEPS 1 THRU 4

1. Attach **MAIN UPRIGHT BOTTOM SECTION ASSEMBLY** (#10) to **WEIGHT STACK SUPPORT BASE** (#1) using (2) 3/8" X 3" HEX BOLT. (4) 3/8" FLAT WASHER. (1) **BACK PLATE** (#3) and (2) 3/8" LOCK NUT.

2. Attach **BACK SEAT SUPPORT** (#8) to **WEIGHT STACK SUPPORT BASE** (#1) using (1) 3/8" X 3" HEX BOLT. (2) 3/8" FLAT WASHERS. and (1) 3/8" LOCK NUT.

3. Attach **MAIN UPRIGHT TOP SECTION ASSEMBLY** (#9) to **BACK SEAT SUPPORT** (#8) using (2) 3/8" X 3-1/4" HEX BOLT. (4) 3/8" FLAT WASHER. (1) **BACK PLATE** (#3) and (2) 3/8" LOCK NUT.

4. Attach **LOW ROW SWIVEL BRACKET** (#5) to **WEIGHT STACK SUPPORT BASE** (#1) using (1) 1/2" X 3-1/4" HEX BOLT. (2) 1/2" FLAT WASHERS. and (1) 1/2" X 15T LOCK NUT.

REFER TO ASSEMBLY DRAWING #2 FOR STEPS 5 THRU 14

5. Snap (2) **WEIGHT PLATE BUSHINGS** (#6) into each of the fifteen (15) **WEIGHT PLATES** (#7).

6. Place (2) **WEIGHT STACK SPACERS** (#4) over large holes in **WEIGHT STACK SUPPORT BASE (#1)**.

7. Place (2) **WEIGHT STACK CUSHIONS** (#52) over **WEIGHT STACK SPACERS** (#4).

8. Insert each of the two **GUIDE RODS** (#11) through the **WEIGHT STACK CUSHIONS** (#52) and into the **WEIGHT STACK SUPPORT BASE** (#1). **(NOTE: LUBRICATE GUIDE RODS WITH A SILICON OR TEFLON SPRAY THAT IS AVAILABLE AT MOST HARDWARE STORES.)**

9. USING EXTREME CARE. slide each of the fifteen **WEIGHT PLATES** (#7) down over the **GUIDE RODS** (#11) onto the **WEIGHT STACK CUSHIONS** (#4). **(PIN HOLE FACING OUT)**

10. Slide HEAD PLATE ASSEMBLY (#12 & #13) down over the **GUIDE RODS** (#11) onto the weight stack.

11. Position the **GUIDE RODS** (#11) under the **TOP SOCKET ASSEMBLY** (#14) and attach to the **MAIN UPRIGHT TOP SECTION ASSEMBLY** (#9) using (2) 3/8" X 3" HEX BOLT. (4) 3/8" FLAT WASHER. and (2) 3/8" LOCK NUT.

12. Apply the **WEIGHT STACK LABELS** (#62) to the **WEIGHT PLATES** (#7).

13. Place **WEIGHT SELECT PIN** (#42) into weight stack.

14. Insert **ROLLER PAD SHAFT** (#19) through hole in **BACK/SEAT SUPPORT** (#8) and install (2) **ROLLER PADS** (#67) and (2) **MUSHROOM CAP** (#63).

REFER TO ASSEMBLY DRAWING #3 FOR STEPS 15 THRU 20

15. Attach **BEARING HOUSING** (#23) and **PULLEY BRACKET SUPPORT** (#24) to assembled frame using (2) 3/8" X 3-1/4" HEX BOLT. (4) 3/8" FLAT WASHERS. and (2) 3/8" LOCK NUTS. **NOTE: MAKE SURE THE TOP AND BOTTOM UPRIGHT FIT TOGETHER BEFORE TIGHTENING TIGHTEN ALL FRAME CONNECTIONS SECURELY.**

16. Attach each **PEC DEC ARM** to **BEARING HOUSING** using (1) 1-1/4" X 1/2" FLAT WASHER (#87), (1) SHIM WASHER (#84), (1) LOCK NUT 1/2" x 15T(#82), and (1) PLASTIC CAP (#66)

17. Slide **PEC DEC ROLLER PADS** (#36) onto **LEFT** and **RIGHT PEC DEC ARMS** (#25 & #26). **(NOTE: IF A LUBRICANT IS REQUIRED, THOROUGHLY COAT THE INSIDE OF THE ROLLER PADS WITH RUBBING ALCOHOL).**

18. Attach **PEC DEC SEAT TUBE** (#27) to assembled frame using (2) 3/8" X 3" HEX BOLT, (4) 3/8" FLAT WASHERS, and (2) 3/8" LOCK NUTS.

19. Attach **PEC DEC BACK PAD** (#34) to assembled frame using (2) 3/8" X 2-3/4" HEX BOLT, and (2) 3/8" FLAT WASHERS.

20. Attach **PEC DEC SEAT PAD** (#35) to assembled frame using (2) 3/8" X 2-3/4" HEX BOLT, and (2) 3/8" FLAT WASHERS.

REFER TO ASSEMBLY DRAWING #4 FOR STEPS 21 THRU 25

21. Attach (2) 4-1/2" **PULLEYS** (#40) to **PULLEY BRACKET SUPPORT** (#24) using (1) 3/8 X 1-3/4" HEX BOLT, (1) **CABLE RETAINING CLIP** (#31), and (1) 3/8" LOCK NUT for each side. **(DO NOT TIGHTEN)**

22. Attach each end of the **PEC DEC CABLE** (#37) to the cable connectors on the Pec Dec Arm Cams. The cable should be routed over the 4-1/2" pulleys.

23. Tighten the bolts holding the pulleys, being certain that the cable is under the **CABLE RETAINING CLIP** (31).

24. Place (1) 3-1/2 **PULLEY** (#41) over the loop in the **PEC DEC CABLE** (#37) and attach the **FLOATING PULLEY BRACKET** (#28) using (1) 3/8 X 1-3/4" HEX BOLT, and (1) 3/8" LOCK NUT.

25. Attach (1) **SNAP LINK** (#43) to each end of the **CHAIN** (#44) and attach to the **FLOATING PULLEY BRACKET.**

REFER TO ASSEMBLY DRAWING #5 FOR STEPS 26 THRU 33

26. Attach **SEAT TUBE** (#15) to assembled frame using (2) 3/8" X 4-1/4" HEX BOLTS, (4) 3/8" FLAT WASHERS, (1) **BACK PLATE** (#3), and (2) 3/8" LOCK NUTS.

27. Thread **THUMB POP PIN** (#30) into **SEAT TUBE** (#15).

28. Attach **SEAT PAD** (#32) to **ADJUSTABLE SEAT SUPPORT** (#16) using (2) 3/8" X 2-3/4" HEX BOLT, and (2) 3/8" FLAT WASHERS.

29 Pull back the **THUMB POP PIN** (#30) and insert the **ADJUSTABLE SEAT SUPPORT** (#16) into the **SEAT TUBE** (#15).

30. Insert **ROLLER PAD SHAFT** (#19) through hole in **ADJUSTABLE SEAT SUPPORT** (#16) and install (2) **ROLLER PADS** (#67) and (2) **MUSHROOM CAP** (#63)

31 Attach the **LEG CURL ARM ASSEMBLY** (#17) to the **SEAT TUBE** (#15) using (1) 1/2" X 3-1/4" HEX BOLT (FINE THREAD), (2) 1/2" FLAT WASHERS, and (1) 1/2" X 20 UNF X 8T LOCK NUT

32. Insert **ROLLER PAD SHAFT** (#19) through hole in **LEG CURL ARM ASSEMBLY** (#17) and install (2) **ROLLER PADS** (#67) and (2) **MUSHROOM CAP** (#63)

33. Attach **BACK PAD** (#33) to the assembled frame using (2) 3/8" X 3-3/4" HEX BOLT, and (2) 3/8" FLAT WASHERS.

NOTE: The **3/8" X 3" L PIN** (#2) is used to lock the **LEG CURL ARM ASSEMBLY** (#17) in place while using the attached low pulley. The **3/8" X 3" L PIN** is inserted through the holes in the **LEG CURL ARM ASSEMBLY** and the bushing welded to the **SEAT TUBE** (#15).

REFER TO ASSEMBLY DRAWING #6 FOR STEPS 34 THRU 36

34. Attach **PRESS ARM** (#20) to frame by inserting **PIVOT SHAFT** (#21) through PRESS ARM and flange bearings (installed) on the frame.

35. Install and tighten 5/16" X 1/4" SET SCREW (#81) into the collars of the PRESS ARM.

36. Install **1" X 2" RECTANGULAR END CAP** (#60) into the ends of the PRESS ARM.

REFER TO ASSEMBLY DRAWING #7 FOR STEPS 37 THRU 42

37. Attach (1) 4-1/2" PULLEY (#40) to the MAIN UPRIGHT TOP SECTION using (1) 3/8" X 3" HEX BOLT, (2) 1/2" PULLEY SPACERS (#45), (2) 3/8" FLAT WASHERS, and (1) 3/8" LOCK NUT.

38. Attach (2) 4-1/2" PULLEYS (#40) to the PRESS ARM, using (2) 3/8" X 3" HEX BOLTS, (2) 3/8" FLAT WASHERS, and (2) 3/8" LOCK NUTS.

39. Attach (2) 3-1/2" PULLEYS (#41) to the BACK SEAT SUPPORT, using (2) 3/8" X 2-1/2" HEX BOLTS, (2) STEP SPACERS (#46), and (2) 3/8" LOCK NUTS.

40. Attach (2) 4-1/2 PULLEYS (#40) to (2) PULLEY/PLATE CONNECTORS (#29) , using (2) 3/8" X 1-3/4" HEX BOLTS, and (2) 3/8" LOCK NUTS.

41. Attach (1) 3-1/2" PULLEY (#41) to the pulley bracket above the weight stack using (1) 3/8" X 1-3/4" HEX BOLT, and (1) 3/8" LOCK NUT.

NOTE: BEFORE PROCEEDING WITH CABLE INSTALLATION, UNRAVEL CABLE, AND REMOVE AS MUCH SPIRALING AS POSSIBLE.

42.
- To install the **PRIMARY CABLE (#38)** insert end of **CABLE** with **THREADED FITTING** into GROOVE of PULLEY upwards between PULLEY and **LAT BAR HOLDER** on **MAIN UPRIGHT TOP SECTION (REMOVE PULLEY FOR EASE OF INSTALLATION)**
- Pull **CABLE** down until CLEVIS CONNECTOR stops against PULLEY and **LAT BAR HOLDER**.
- Run **CABLE** down and under TOP PULLEY on **PRESS ARM**, then over TOP PULLEY on **BACK/SEAT SUPPORT**.
- Pull **CABLE** around TOP PULLEY on **BACK/SEAT SUPPORT** and towards the **PRESS ARM**. Run **CABLE** over BOTTOM PULLEY of **PRESS ARM** and back, through the opening of the **BACK SEAT SUPPORT**, to the BOTTOM PULLEY.
- While pulling **CABLE** down over the BOTTOM PULLEY on the **BACK/SEAT SUPPORT**, insert the **CABLE END** around one of the PULLEYS of the **PULLEY/PLATE CONNECTOR ASSEMBLY**.
- Pull **CABLE** up to the PULLEY in the **PULLEY HOUSING** above the **WEIGHT STACK** on the **MAIN UPRIGHT TOP SECTION**. Pull **CABLE** over and down PULLEY to **SELECT CENTER SHAFT** on **HEAD WEIGHT PLATE**. **(REMOVE PULLEY FOR EASE OF INSTALLATION)**

- Attach the **PRIMARY CABLE** to the **HEAD WEIGHT PLATE ASSEMBLY**. by threading the **STUD** into the **SELECT CENTER SHAFT.** Tighten jam nut against the HEAD WEIGHT PLATE ASSEMBLY

REFER TO ASSEMBLY DRAWING #8 FOR STEPS 43 THRU 49

43. Attach (1) 3-1/2" PULLEY (#41) to the LEG CURL ARM ASSEMBLY using (1) 3/8" X 1-3/4" HEX BOLT. and (1) 3/8" LOCK NUT.

44. Attach (1) 4-1/2" PULLEY (#40) to the WEIGHT STACK SUPPORT BASE using (1) 3/8" X 1-3/4" HEX BOLT. (1) CABLE RETAINING CLIP (#31). and (1) 3/8" LOCK NUT.

45. Attach (1) 3-1/2" PULLEY (#41) to the LOW ROW SWIVEL BRACKET using (1) 3/8" X 1-3/4" HEX BOLT. and (1) 3/8" LOCK NUT.

46.
- To install the **SECONDARY CABLE** (#39). start by inserting one end of the CABLE into the front of the **LOW ROW SWIVEL BRACKET. (REMOVE PULLEY FOR EASE OF INSTALLATION)**
- Pull the **CABLE** upward behind the PULLEY until the ball stops at the front of the **LOW ROW SWIVEL BRACKET.**
- Run **CABLE** around the **BOTTOM** PULLEY of the **(SUSPENDED) PULLEY/PLATE CONNECTOR ASSEMBLY.**
- Pull **CABLE** under PULLEY on **WEIGHT STACK SUPPORT BASE** towards front of **MACHINE. (NOTE: BE SURE TO PLACE CABLE RETAINING "L" (#31) CLIP UNDER PULLEY)**
- To finish **SECONDARY CABLE INSTALLATION.** run **CABLE** under PULLEY on the **PULLEY BRACKET** of the **LEG CURL ARM ASSEMBLY. (REMOVE PULLEY FOR EASE OF INSTALLATION)**

47. Tighten all **LOOSE PULLEY** and **CABLE** connections.

48. Attach the CHAIN connected to the **FLOATING PULLEY BRACKET** (#28) to the end of the CABLE in the **LOW ROW SWIVEL BRACKET** using (1)**SNAP LINK** (#43).

49.
- Attach **LAT BAR** to **PRIMARY CABLE** with (1) **SNAP LINK** (#43).
- Attach (1)**SNAP LINK** (#43) to each end of the second **CHAIN** (#44) to be used with either the **LOW ROW PULLEY** on the **LEG CURL ARM ASSEMBLY** or the **UPPER PULLEY.**
- **NOTE: SEE THE EXERCISE WALL CHART FOR INFORMATION ON THE VARIOUS ACCESSORIES THAT ATTACH TO THE SNAP LINKS.**

350 HOME GYM ASSEMBLY INSTRUCTIONS

!!! WARNING !!!
MAKE SURE SNAP LINKS ARE FASTENED BEFORE DOING EXERCISES.

DO NOT OPERATE THIS MACHINE WITH LAT BAR OFF SAFETY HOOKS EXCEPT DURING HIGH PULLEY EXERCISES. ALSO, LAT BAR IS NOT TO BE USED FOR PULL-UPS.

PLEASE NOTE:
WE RECOMMEND CLEANING YOUR PRODUCT (PADS AND FRAME) ON A REGULAR BASIS, USING WARM SOAPY WATER. ALSO, TOUCH-UP PAINT CAN BE PURCHASED FROM YOUR PARABODY DEALER OR FROM YOUR PARABODY CUSTOMER SERVICE REPRESENTATIVE AT:
1-800-328-9714

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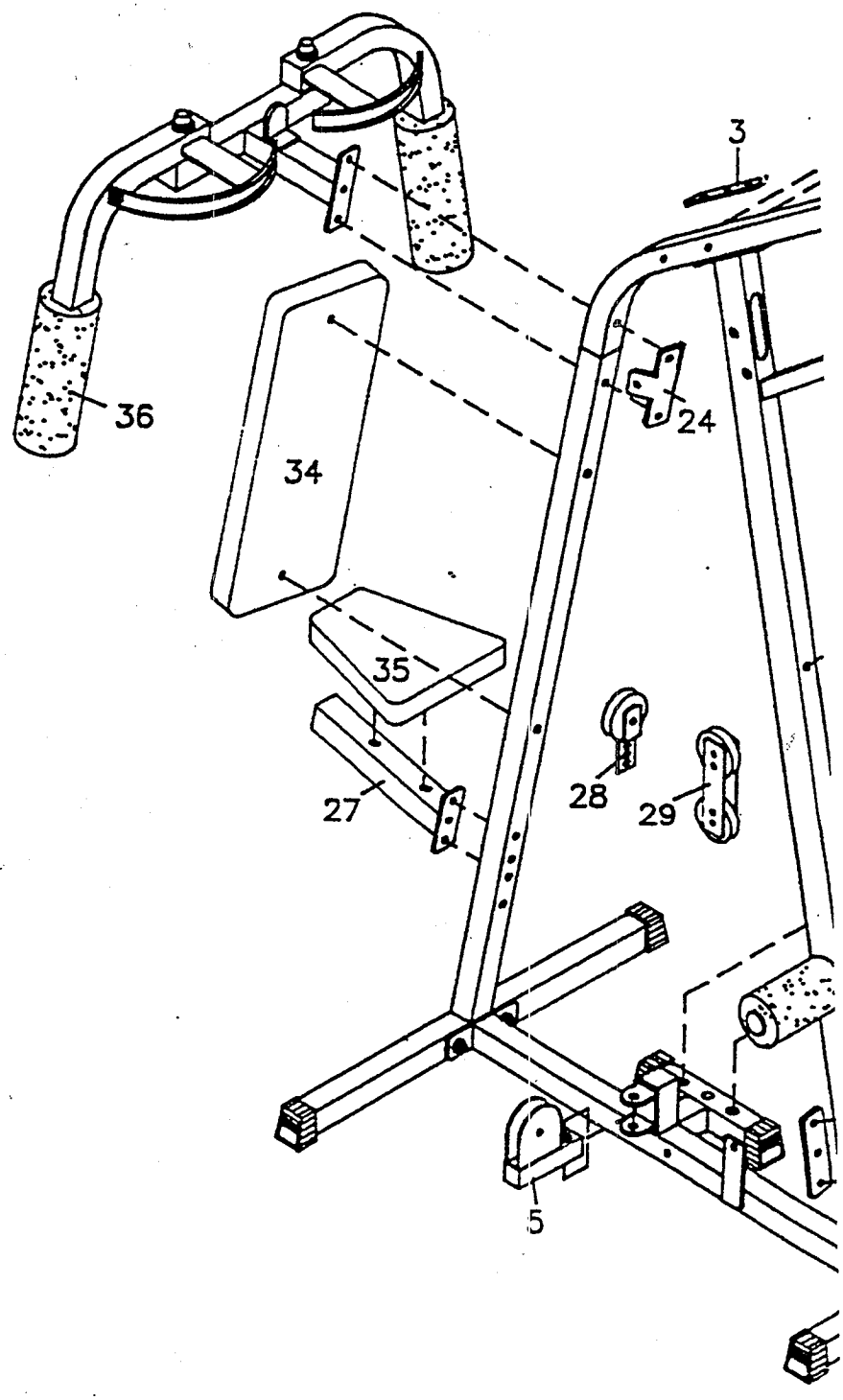

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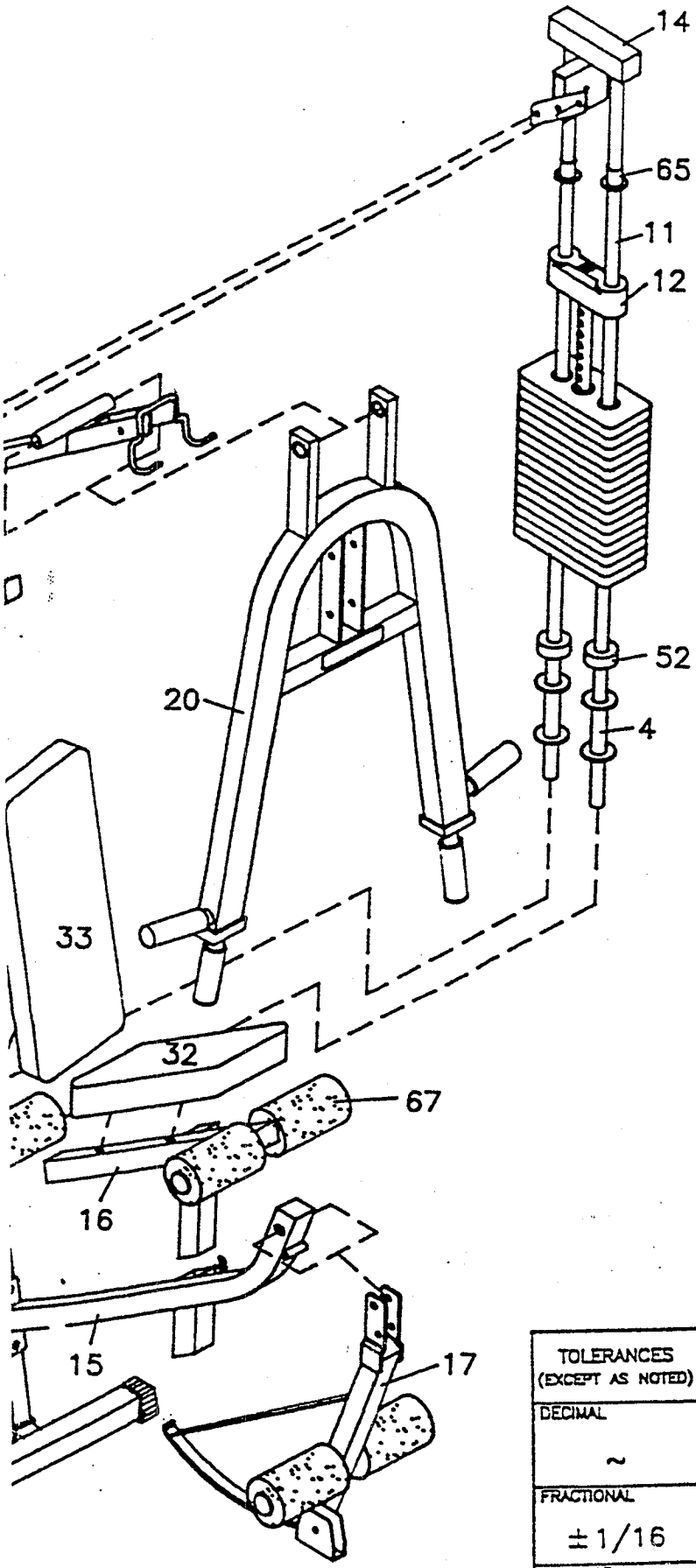

TOLERANCES (EXCEPT AS NOTED)	PARABODY *Strength Building Gear*		
DECIMAL ~	TITLE ASSEMBLY INSTRUCTIONS		
FRACTIONAL ±1/16	SCALE NONE	SIZE B	DRAWING NO. 350 HOME GYM
ANGULAR ±1°	SHEET 9 OF 9		
	DR	CHK'D	APP'D

DASH NO	DESCRIPTION
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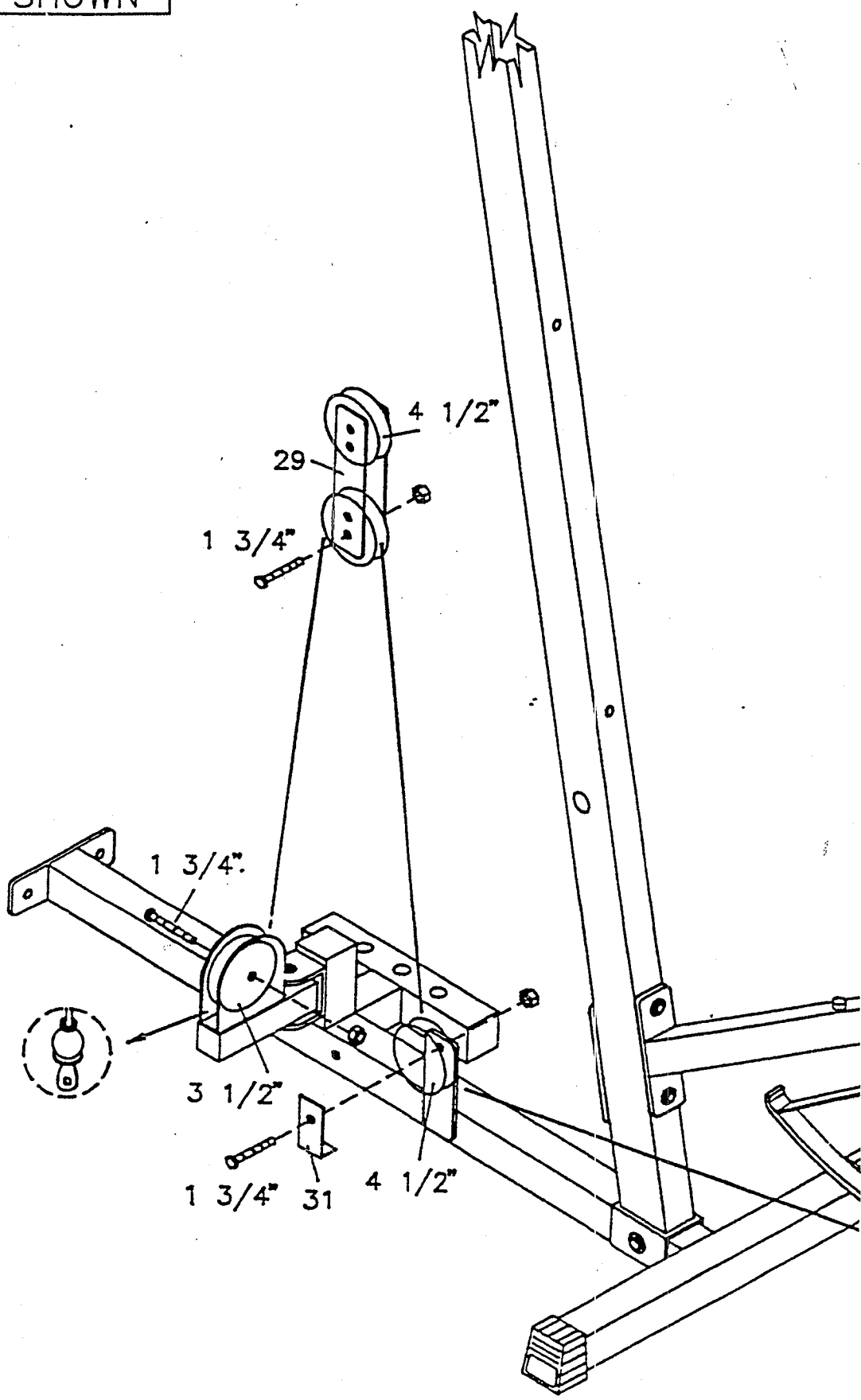

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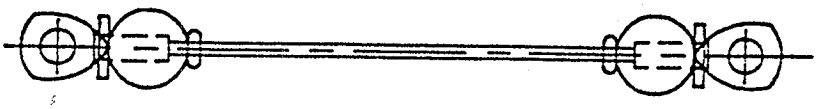

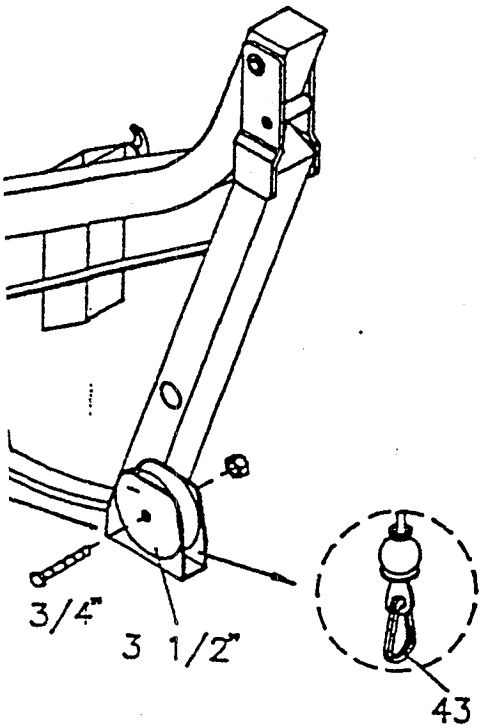

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DECIMAL ~	TITLE ASSEMBLY INSTRUCTIONS			
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ANGULAR ±1°	SHEET 8 OF 9			
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DASH NO	DESCRIPTION
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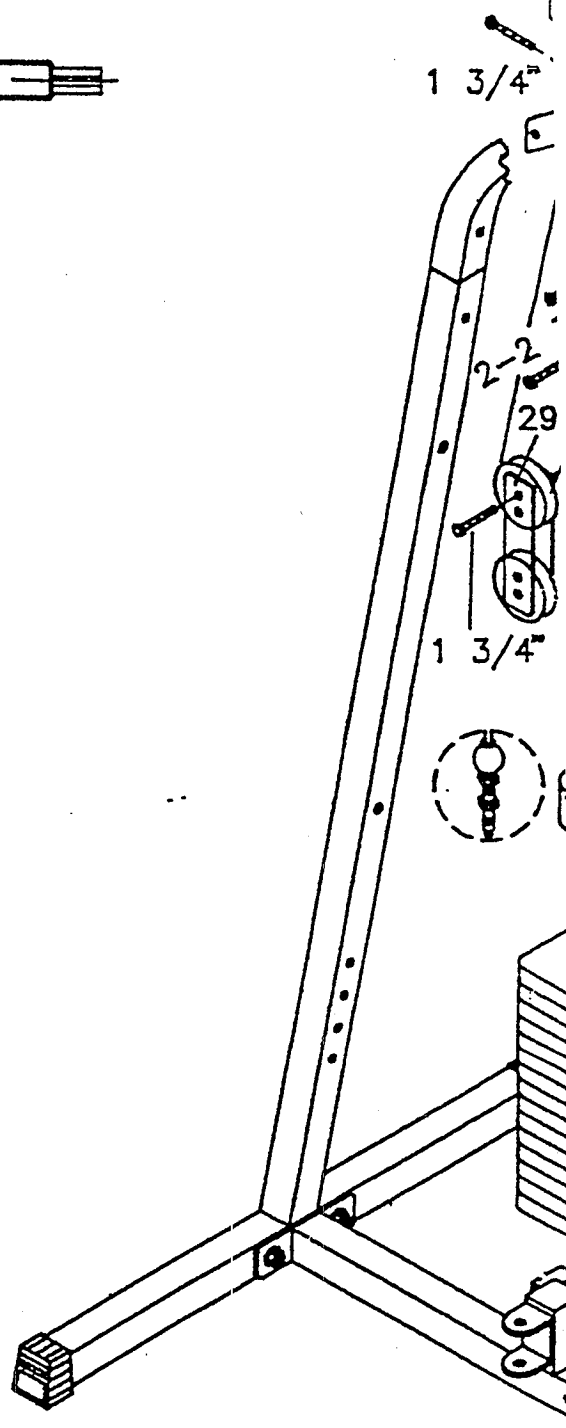

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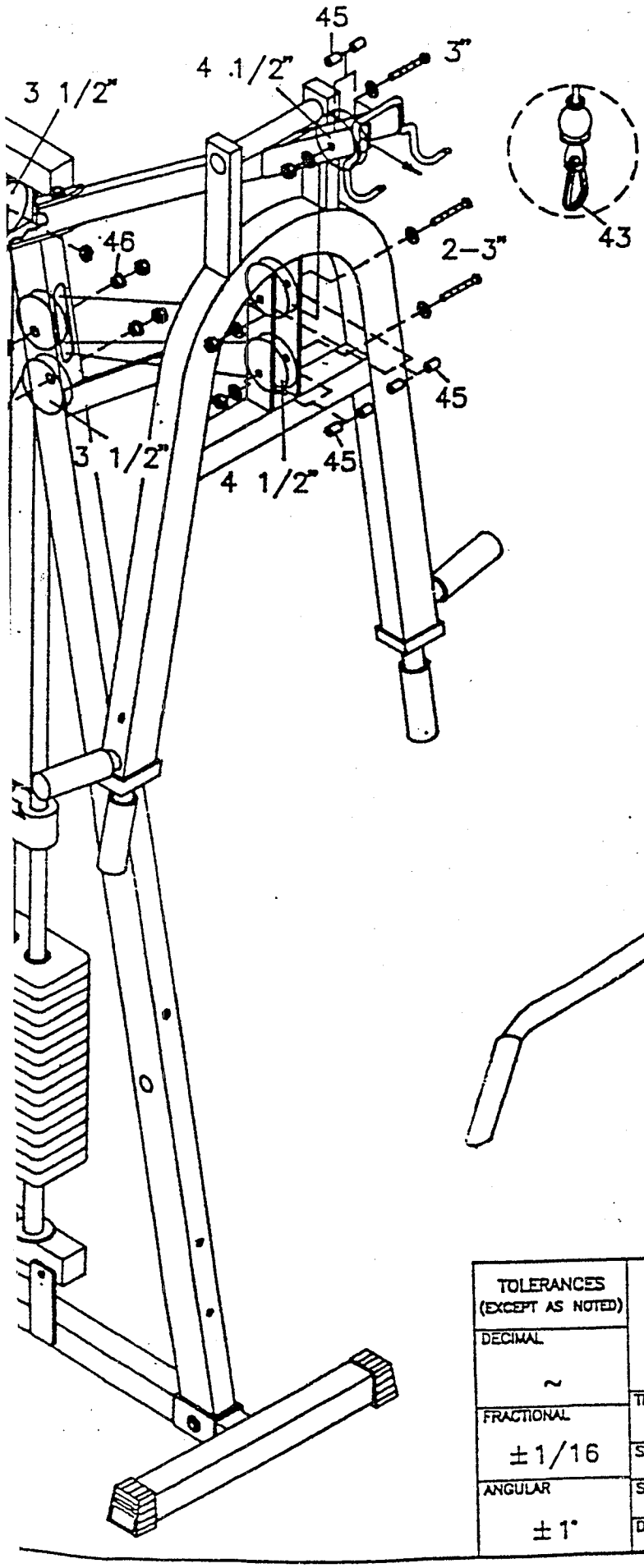

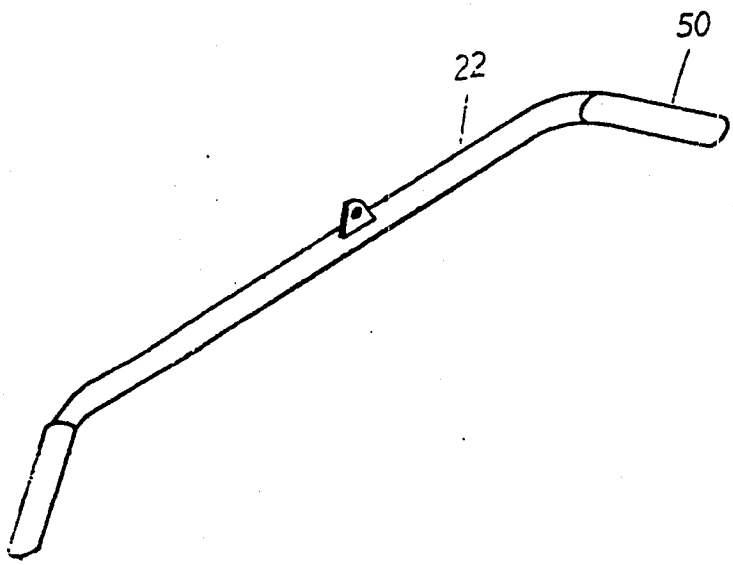

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ANGULAR ±1°	SHEET 7 OF 9			
	DR		CHK'D	APP'D

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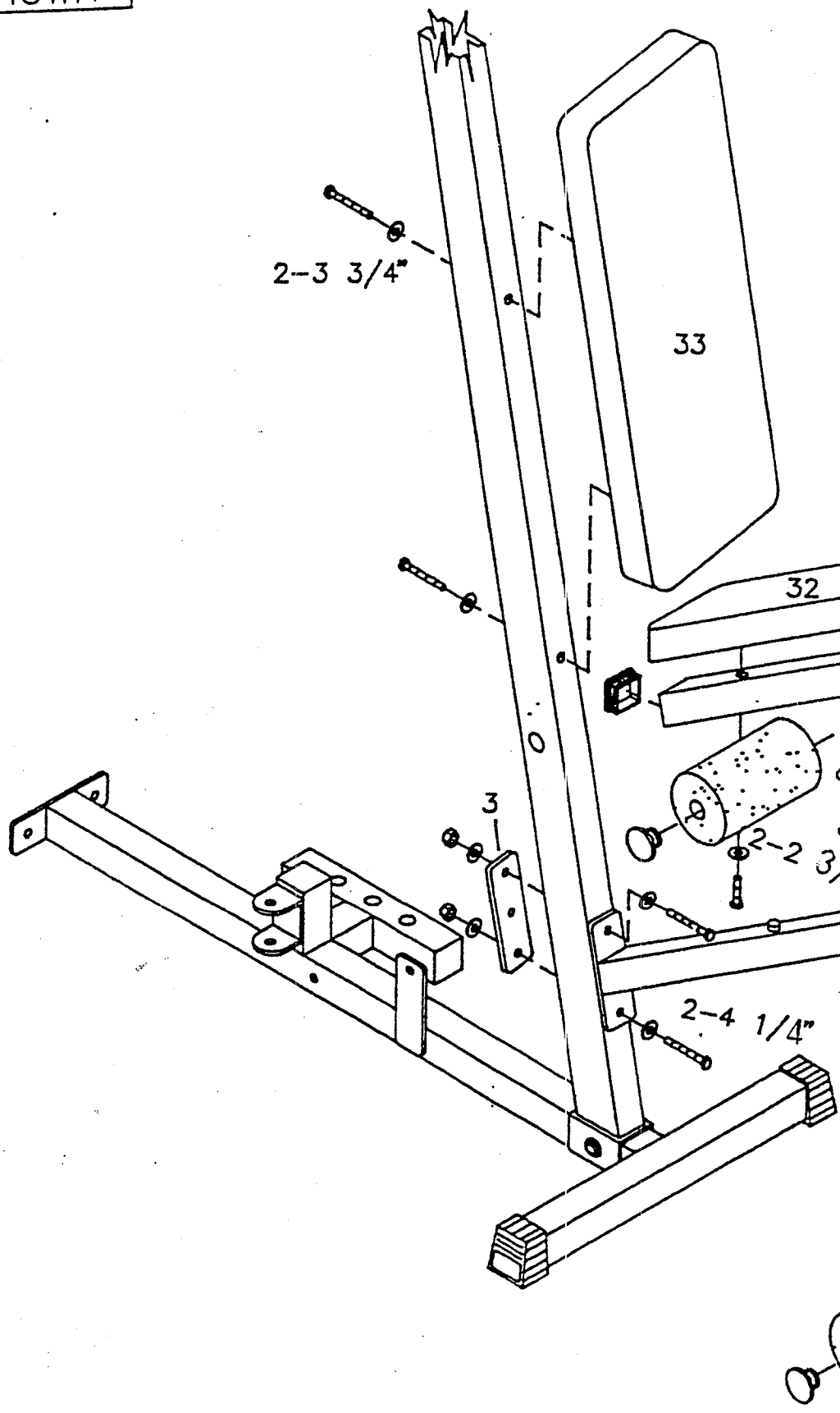

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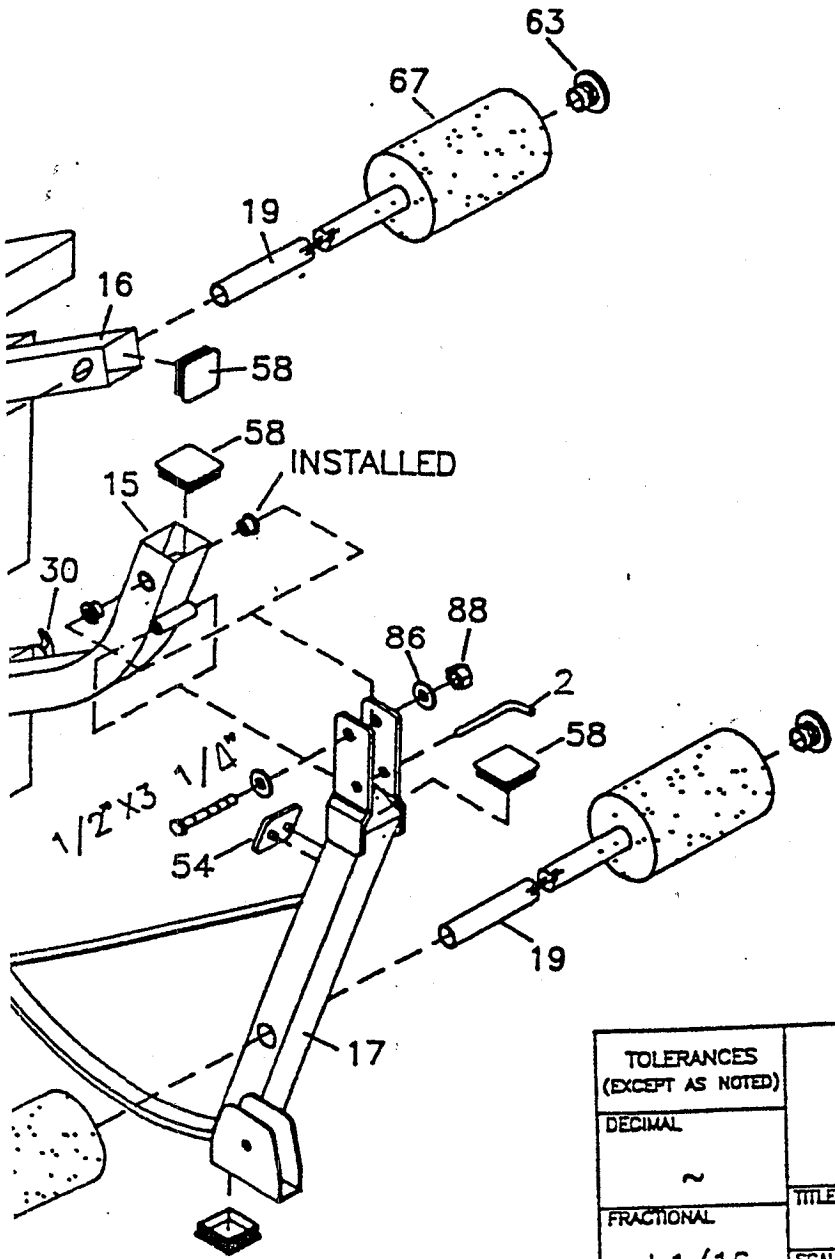

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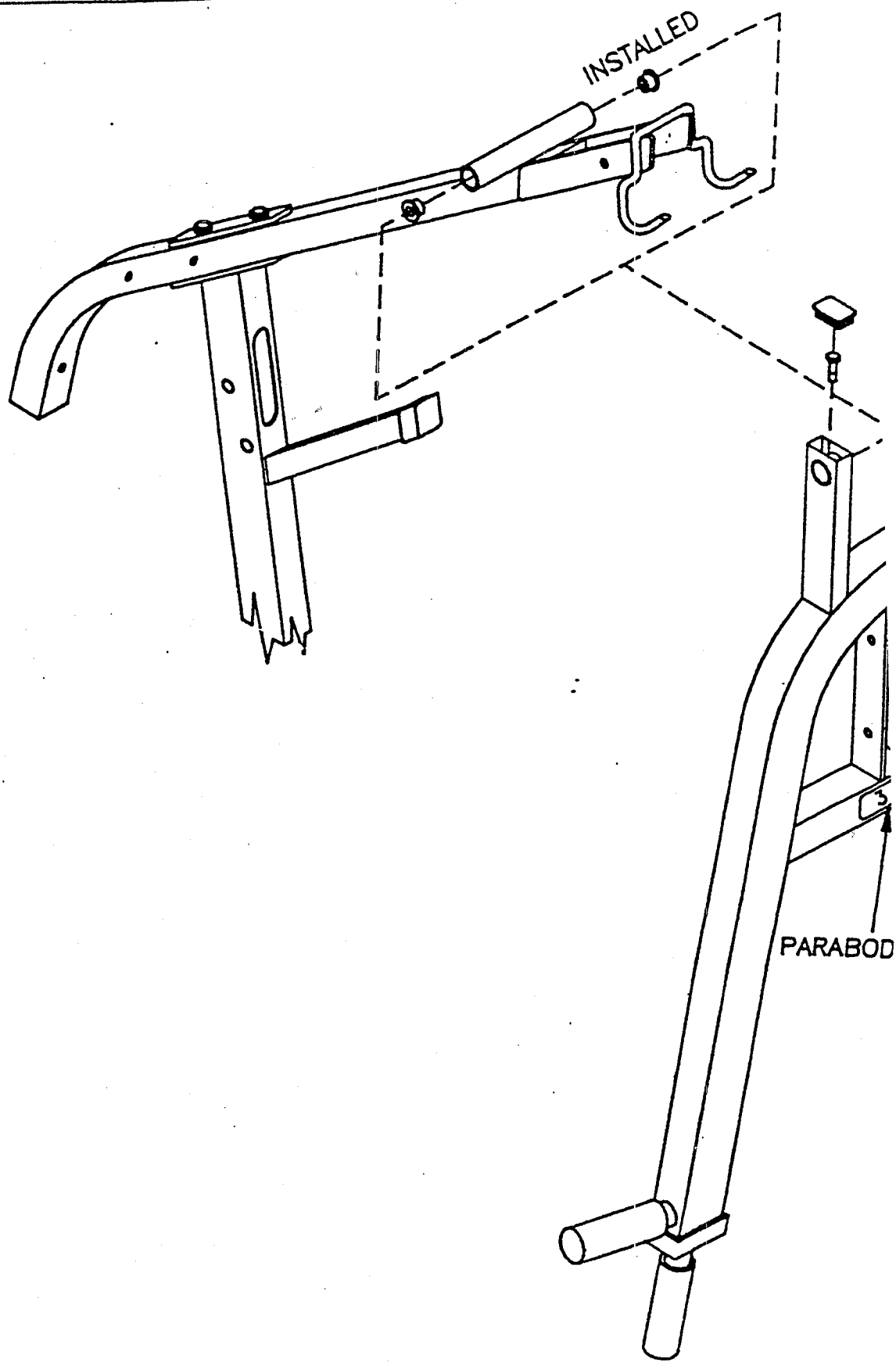
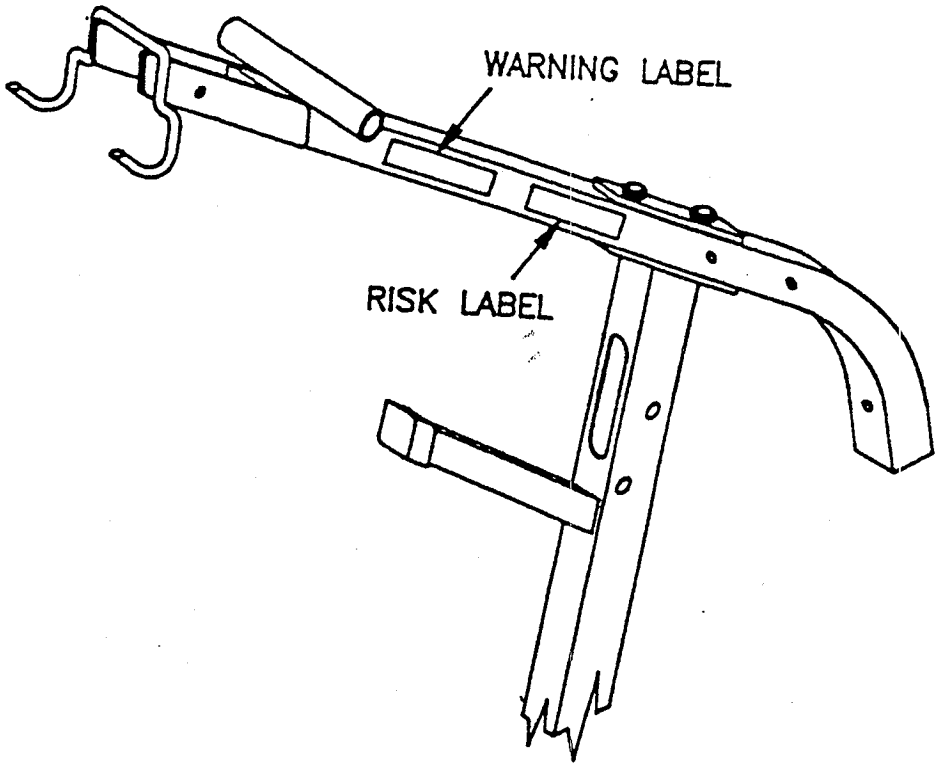
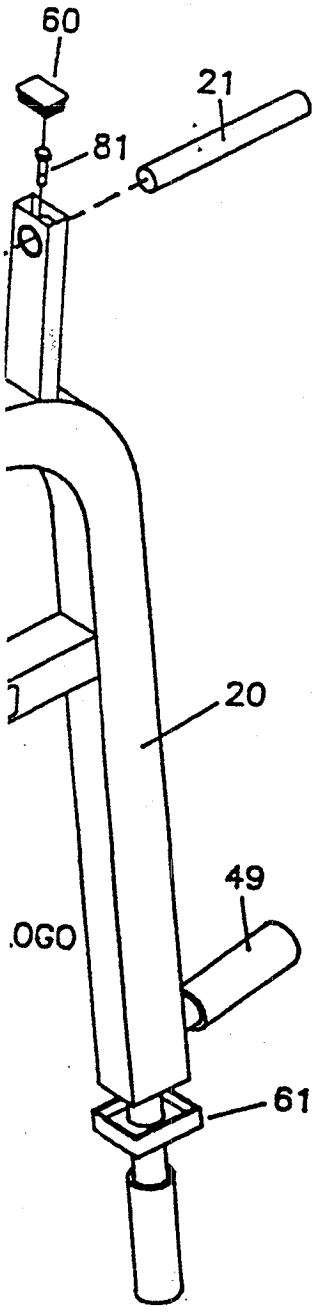
FRACTIONAL ±1/16	SCALE NONE	SIZE B	DRAWING NO. 350 HOME GYM
ANGULAR ±1°	SHEET 5 OF 9		
DR	CHK'D	APP'D	

DASH NO	DESCRIPTION
01	AS SHOWN



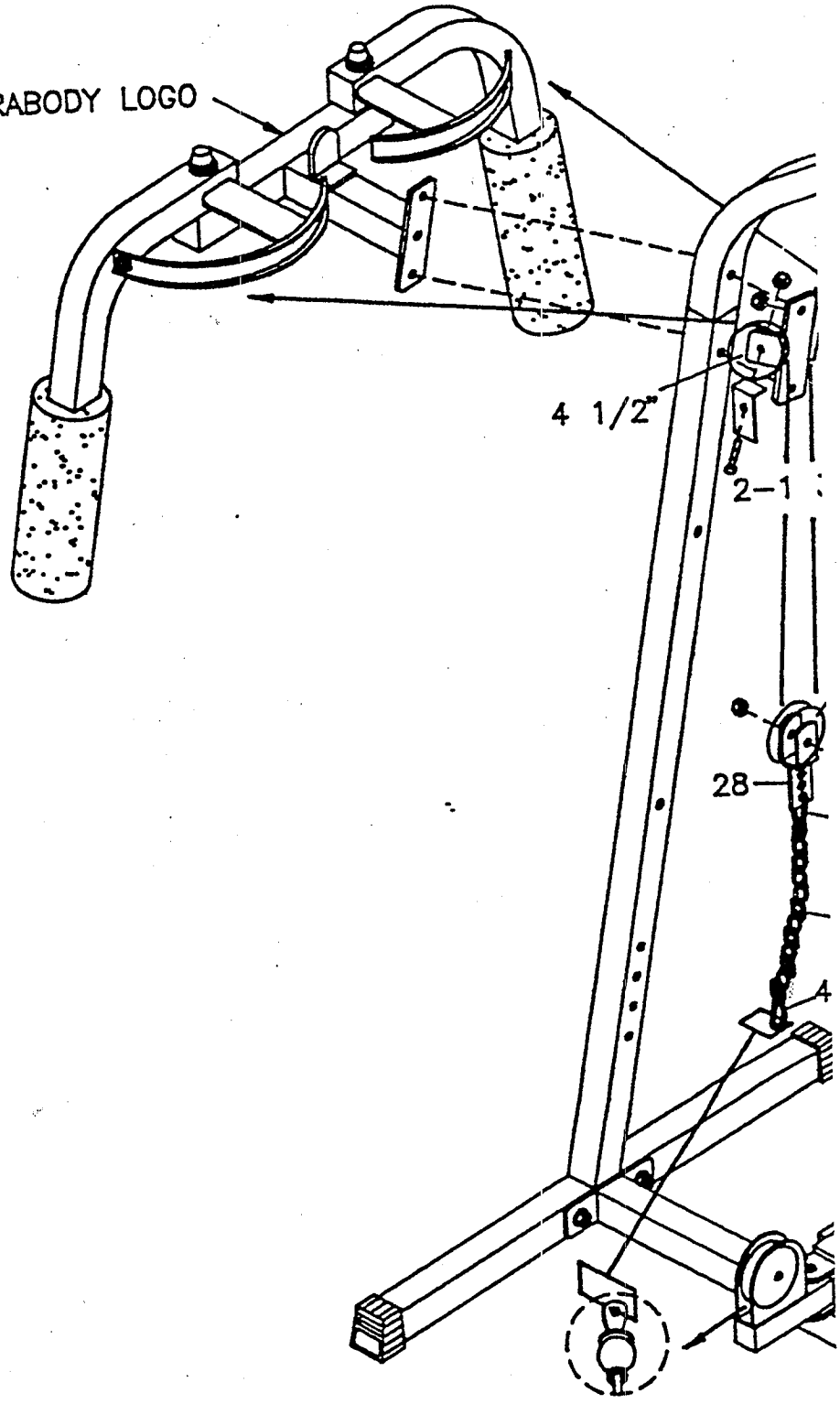
REVISIONS				
REV	DESCRIPTION	CHG NO	APP'D	DATE
A	NEW RELEASE			



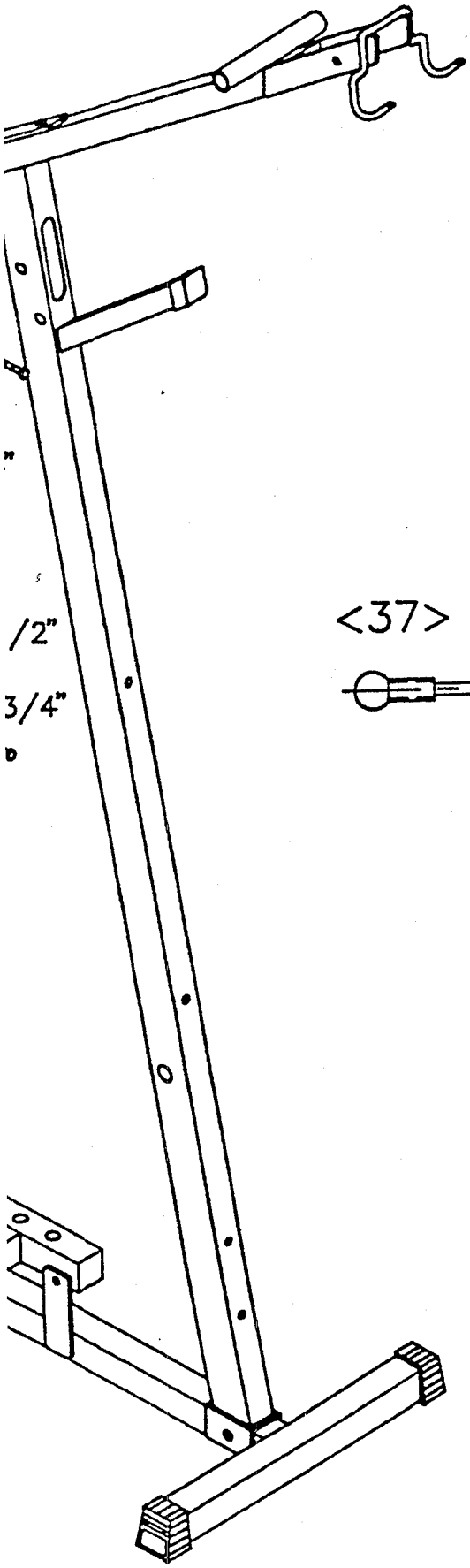


TOLERANCES (EXCEPT AS NOTED)	PARABODY Strength Building Gear			
DECIMAL ~	TITLE ASSEMBLY INSTRUCTIONS			
FRACTIONAL ±1/16	SCALE NONE	SIZE B	DRAWING NO. 350 HOME GYM	
ANGULAR ±1°	SHEET 6 OF 9			
	DR		CHK'D	APP'D

DASH NO	DESCRIPTION
01	AS SHOWN



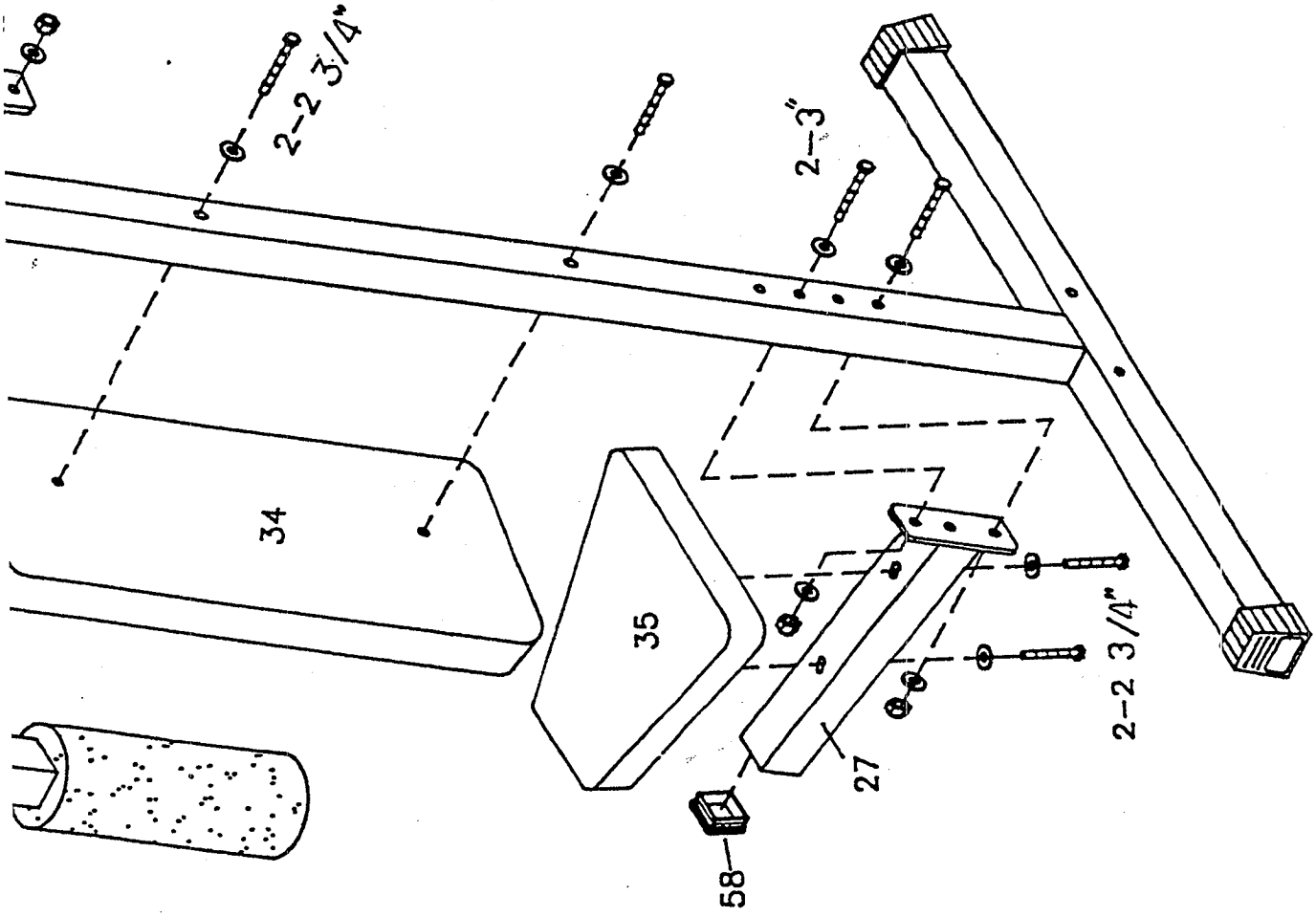
REVISIONS				
REV	DESCRIPTION	CHG NO	APP'D	DATE
A	NEW RELEASE			



<37>

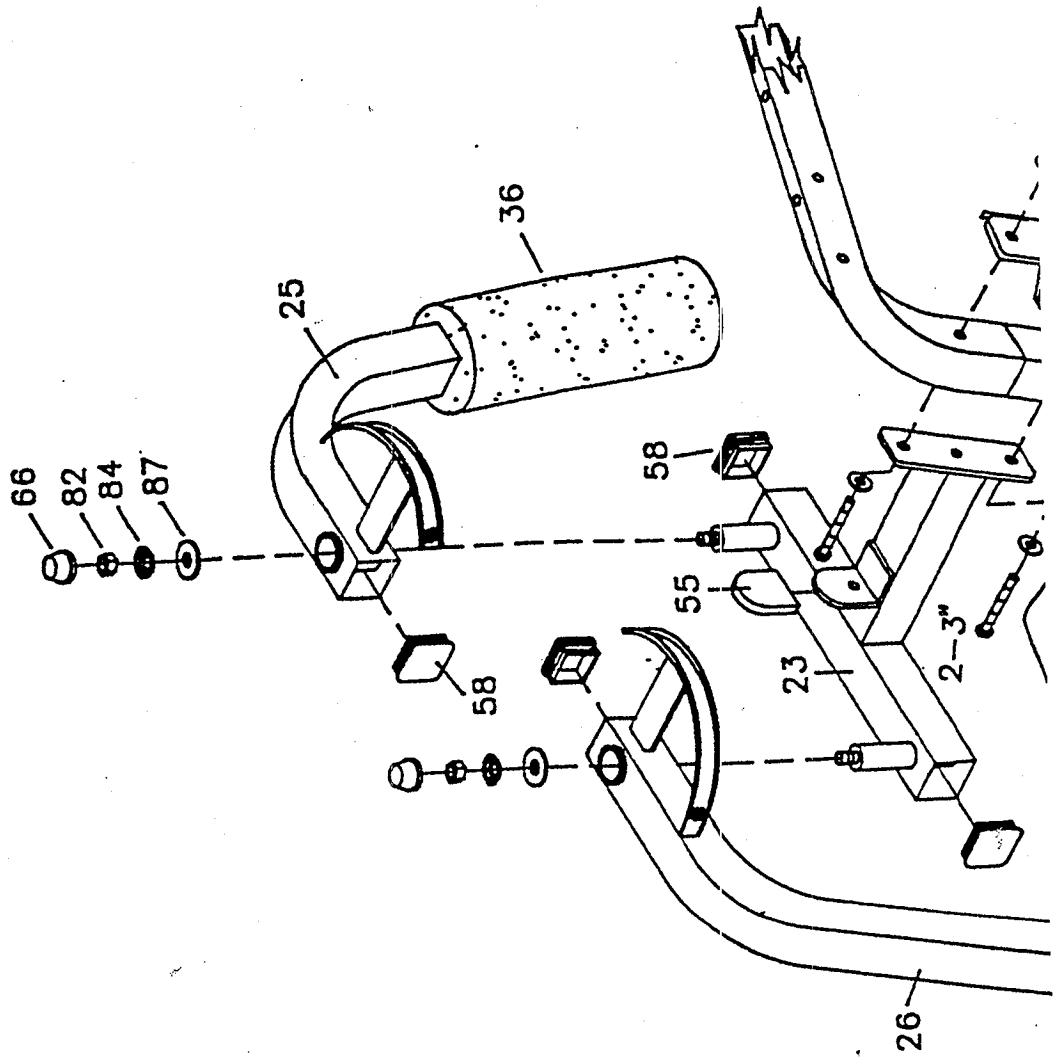
TOLERANCES (EXCEPT AS NOTED)	PARABODY *Strength Building Gear*			
DECIMAL ~	TITLE ASSEMBLY INSTRUCTIONS			
FRACTIONAL ±1/16	SCALE NONE	SIZE B	DRAWING NO. 350 HOME GYM	
ANGULAR ±1°	SHEET 4 OF 9			
DR		CHK'D		APP'D

REVISIONS				
REV	DESCRIPTION	CHG NO	APP'D	DATE
A	NEW RELEASE			

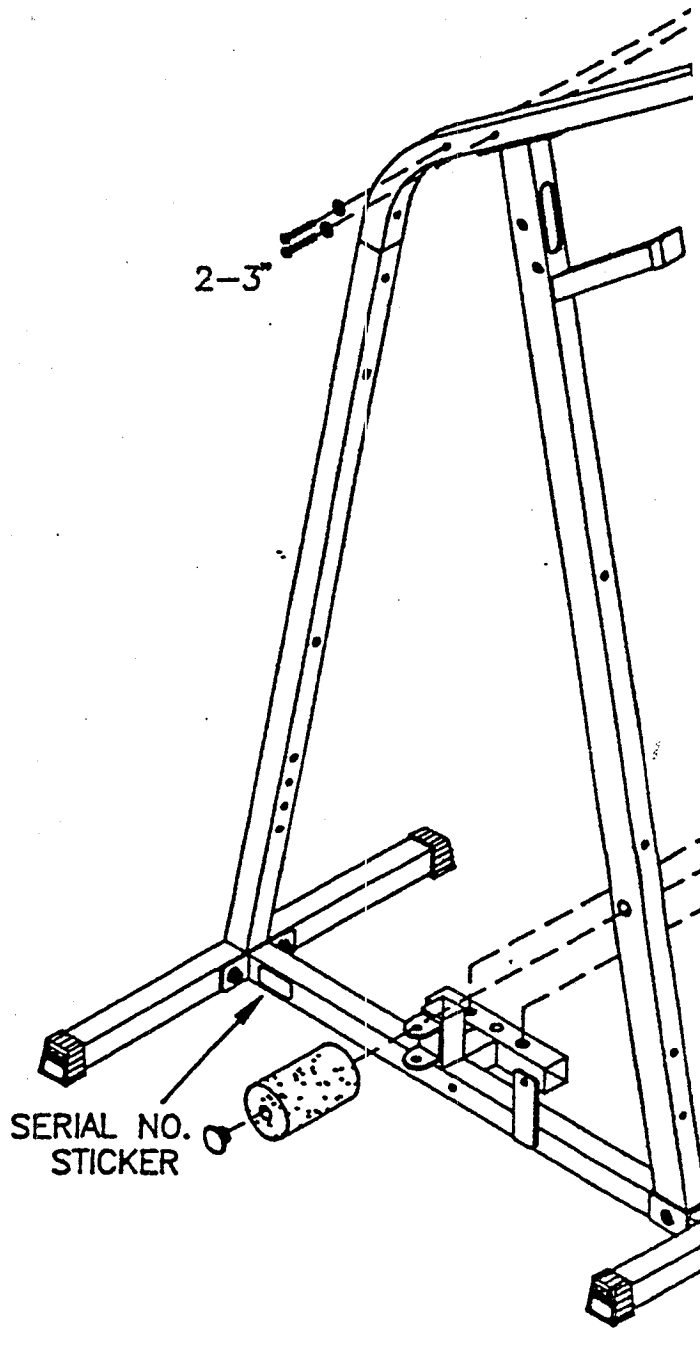


TOLERANCES (EXCEPT AS NOTED)	PARABODY Strength Building Gear		
DECIMAL ~	TITLE ASSEMBLY INSTRUCTIONS		
FRACTIONAL ±1/16	SCALE NONE	SIZE B	DRAWING NO. 350 HOME GYM
ANGULAR ±1°	SHEET 3 OF 9		
	DR	CHK'D	APP'D

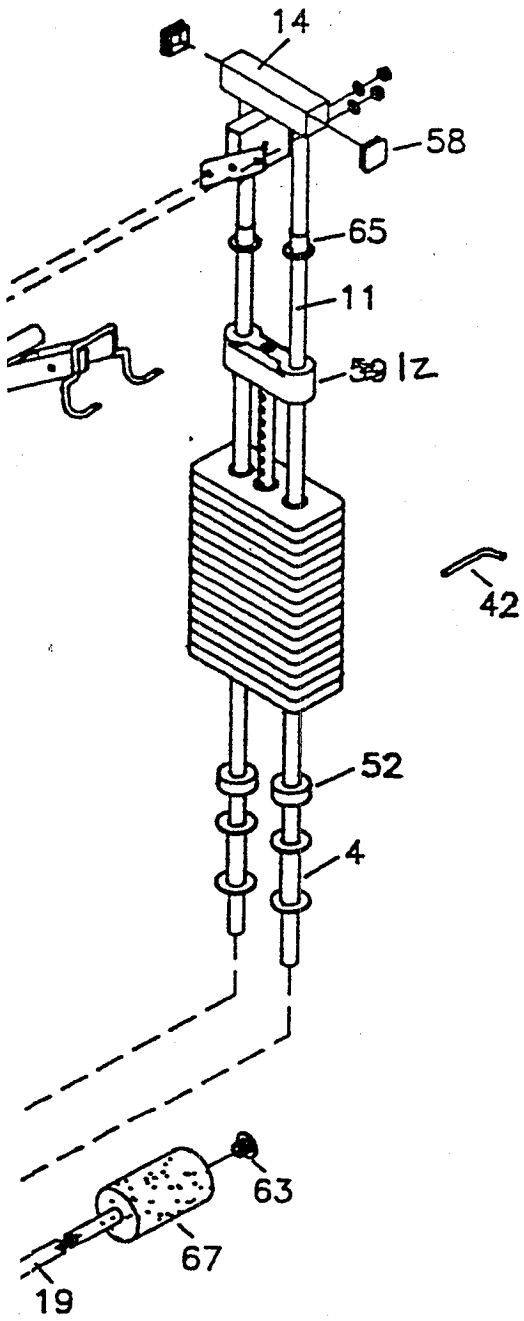
DASH NO	DESCRIPTION
01	AS SHOWN



DASH NO	DESCRIPTION
01	AS SHOWN

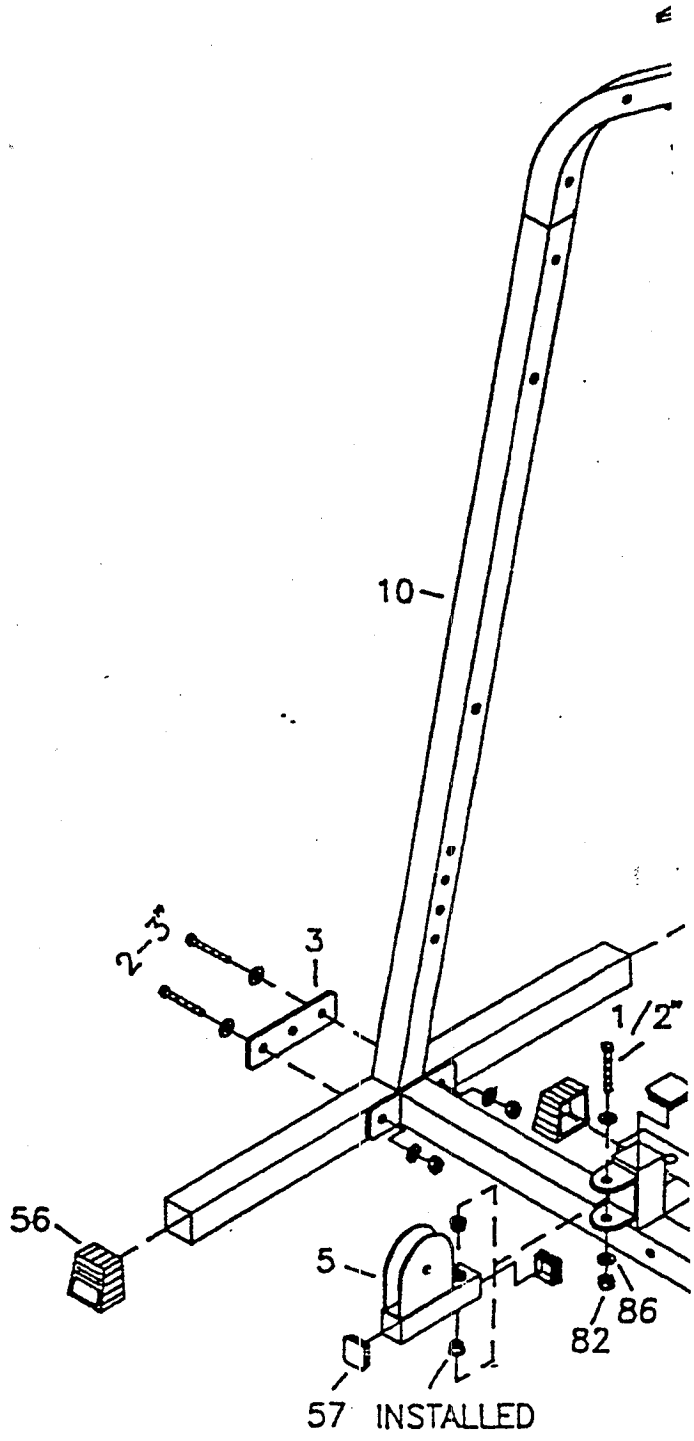


REVISIONS				
REV	DESCRIPTION	CHG NO	APP'D	DATE
A	NEW RELEASE			

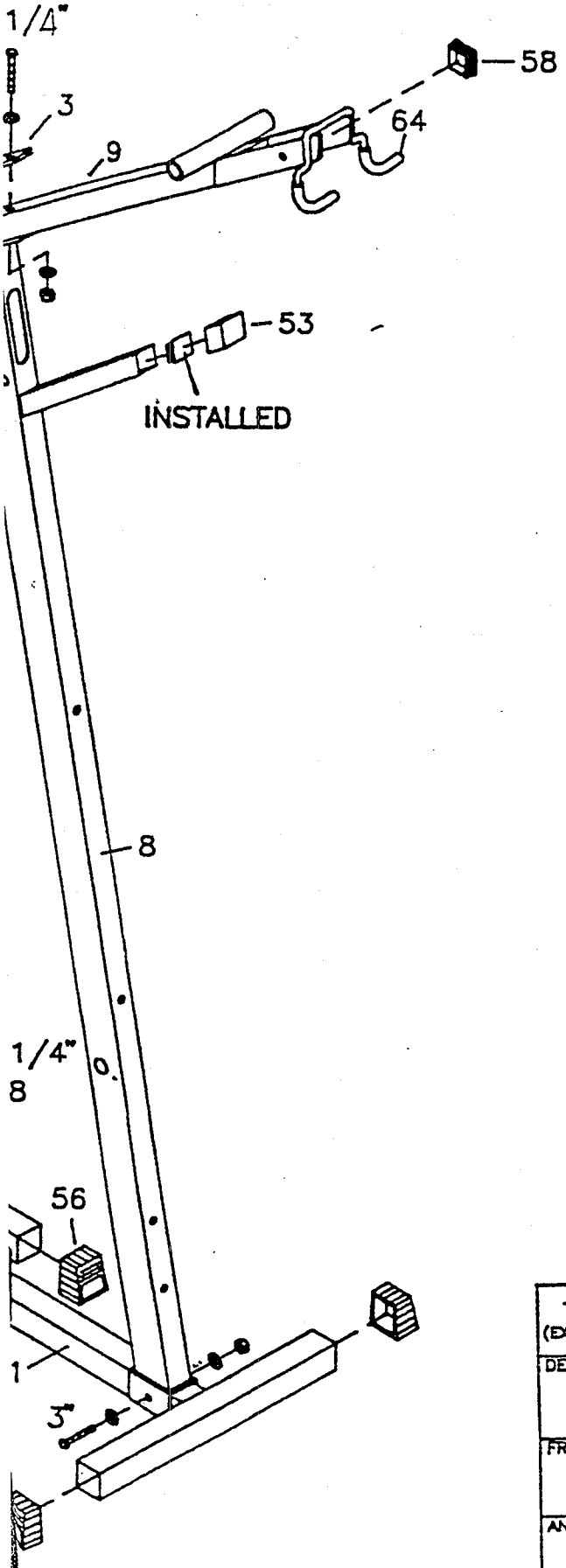


TOLERANCES (EXCEPT AS NOTED)	PARABODY Strength Building Gear			
DECIMAL ~	TITLE ASSEMBLY INSTRUCTIONS			
FRACTIONAL ±1/16	SCALE NONE	SIZE B	DRAWING NO. 350 HOME GYM	
ANGULAR ±1°	SHEET 2 OF 9			
	DR		CHK'D	APP'D

DASH NO	DESCRIPTION
01	AS SHOWN



REVISIONS				
REV	DESCRIPTION	CHG NO	APP'D	DATE
A	NEW RELEASE			



TOLERANCES (EXCEPT AS NOTED)	PARABODY Strength Building Gear		
DECIMAL ~	TITLE ASSEMBLY INSTRUCTIONS		
FRACTIONAL ±1/16	SCALE NONE	SIZE B	DRAWING NO. 350 HOME GYM
ANGULAR ±1°	SHEET 1 OF 9		
DR		CHK'D	APP'D